



Designation: C495/C495M – 12 (Reapproved 2019)

Standard Test Method for Compressive Strength of Lightweight Insulating Concrete¹

This standard is issued under the fixed designation C495/C495M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

1.1 This test method covers the preparation of specimens and the determination of the compressive strength of lightweight insulating concrete having an oven-dry density not exceeding 800 kg/m^3 [50 lb/ft^3] as determined by the procedures described herein. This test method covers the preparation and testing of molded 75 by 150-mm [3 by 6-in.] cylinders.

1.2 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

- C39/C39M Test Method for Compressive Strength of Cylindrical Concrete Specimens
- C88/C88M Test Method for Soundness of Aggregates by Use of Sodium Sulfate or Magnesium Sulfate
- C109/C109M Test Method for Compressive Strength of

- Hydraulic Cement Mortars (Using 2-in. or [50-mm] Cube Specimens)
- C172/C172M Practice for Sampling Freshly Mixed Concrete
- C617/C617M Practice for Capping Cylindrical Concrete Specimens
- C670 Practice for Preparing Precision and Bias Statements for Test Methods for Construction Materials

3. Significance and Use

3.1 This test method provides standardized requirements for sampling, molding, curing, and testing lightweight insulating concretes for the purpose of determining compliance with compressive strength and density specifications.

4. Apparatus

4.1 *Testing Machine*—Use a testing machine as prescribed in Test Method C39/C39M.

4.2 *Scales and Weights*—Use scales and weights in weighing specimens that conform to those specified in the Apparatus Section of Test Method C109/C109M.

4.3 *Drying Oven*—Use an oven as specified in Test Method C88/C88M.

4.4 *Molds*—Use molds made of nonabsorbent materials or of materials treated to reduce absorption, that are watertight, and not subject to distortion of more than 2 mm [$1/16$ in.] in any dimension during molding and early curing of specimens. Coat all mold surfaces that will be in contact with concrete except single use plastic molds with wax or mineral oil, prior to use. Use molds having a diameter of 75 ± 2 mm [$3 \pm 1/16$ in.] and a length of 150 ± 3 mm [$6 \pm 1/8$ in.].

5. Sampling

5.1 Sample fresh lightweight insulating concrete in accordance with applicable provisions of Practice C172/C172M, with the following exceptions:

5.1.1 *Sampling from Pump Equipment*—Fill a bucket of approximately 9-L [10-qt] capacity by passing through the discharge stream of the concrete pump hose being used to place the concrete, at the point of placement of the concrete. Exercise care to ensure that the sample is representative of the pour,

¹ This test method is under the jurisdiction of ASTM Committee C09 on Concrete and Concrete Aggregates and is the direct responsibility of Subcommittee C09.21 on Lightweight Aggregates and Concrete.

Current edition approved Dec. 15, 2019. Published December 2019. Originally approved in 1962. Last previous edition approved in 2012 as C495/C495M-12. DOI: 10.1520/C0495_C0495M-12R19.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard